Flat Panel and Lamp Recycling System

Andreas Krebs, BLUBOX Trading AG



The world of Flat Panels



- There are thousands of flat panels on the market.
- All sizes from small handheld monitors up to huge TV screens.
- All types from LCD, LED, Plasma, QLED and OLED.



And the World of Lamps



- There are several thousands of different lamps on the market.
- All sizes and forms.
- From old, mercury containing lamps to the new generation of LED lamps.



The "all in one" Recycling System - BLUBOX



- ✓ All equipment built in a 40-foot container.
- ✓ Protected against damage.

For all sizes and types of flat panels and lamps.





- ✓ Easy to install and operate.
- ✓ Safe, secure and reliable.



Recycling of Lamps and Flat Screens

 FPD processing through the shredder, a continuous process with a capacity of 2000 tons per year.



 Lamp processing by the mixer in a batch process with a capacity of 1000 tons per year.







2000 tons of FPDs + 1000 tons of Lamps = 3000 tons/year in an 8 hours shift!



How does it look like?

 A closed installation, all in a 40foot container.

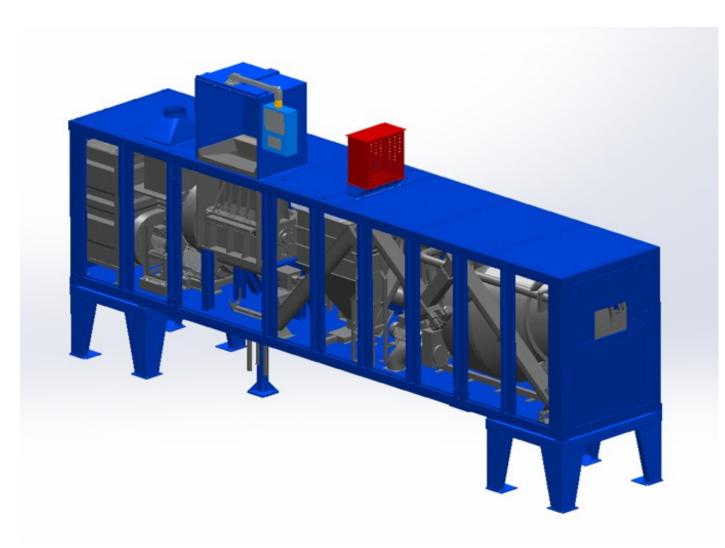
Operates under slight vacuum.

 No leakage of hazardous materials without treatment.





The Inside

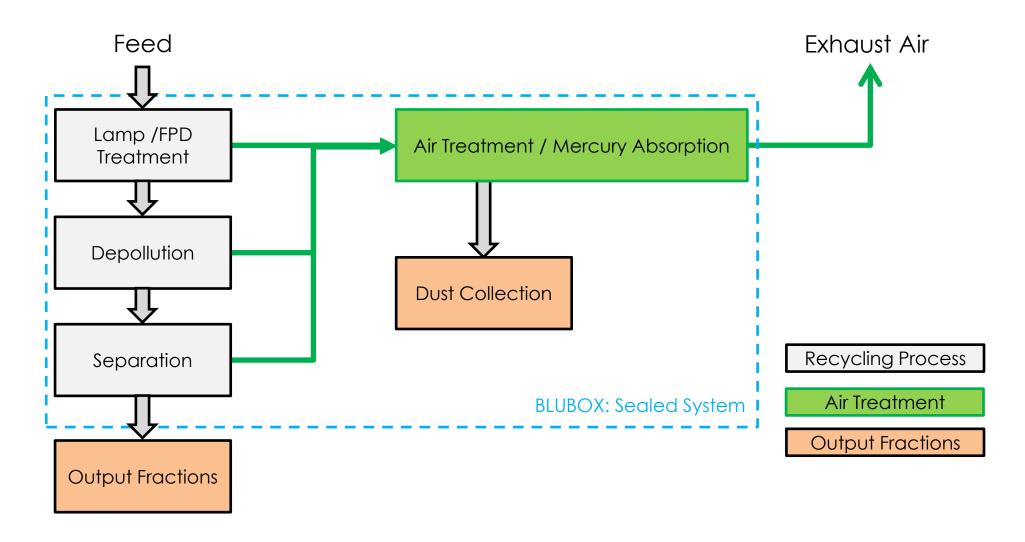


is packed with all the equipment:

- √ 90 kVA shredder
- √ 4m3 mixer
- ✓ 5'000 m3/h air treatment system with mercury and dust absorption.
- ✓ A separation system with magnetic separation and drum screen.



The Flow Chart





In detail - the Flat Panel Treatment

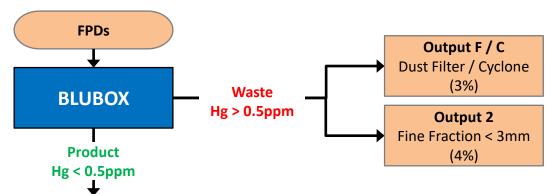


The BLUBOX treats:

- ✓ All types of flat screens
- ✓ Flat screens up to 95 inch
- ✓ Plasma screens up to 55 inch
- ✓ Throughput 1'000 kg/h or
 - 180 monitors/h
 - 55 televisions/h



Step One

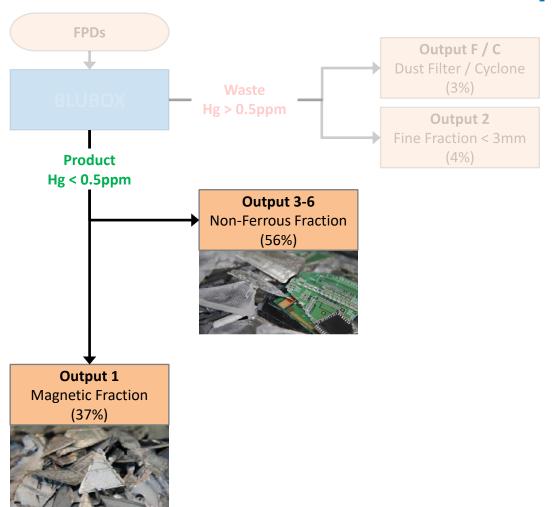


Shredding and Depollution

- The FPD are shredded inside the BLUBOX.
- Mercury vapor and dust are collected and absorbed by the air treatment system.
- Separation of the hazardous from the non-hazardous materials.



Step Two

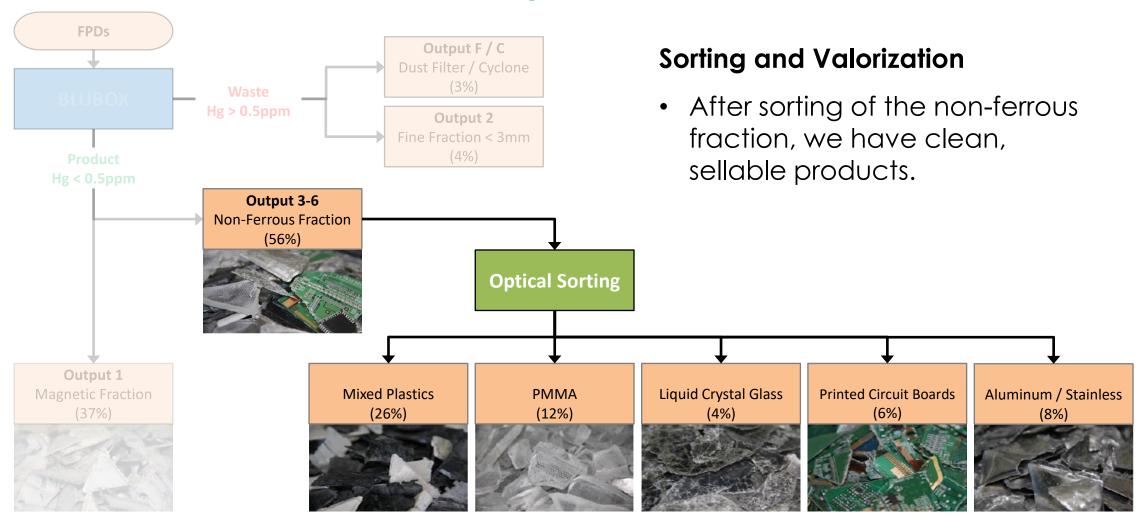


Separation

- The products are separated in a magnetic and a non-ferrous fraction.
- The magnetic fraction is an end product and can be sold without further treatment.
- The non-ferrous fractions needs further sorting to be valorized.



Step Three





Close up- the Lamp Treatment

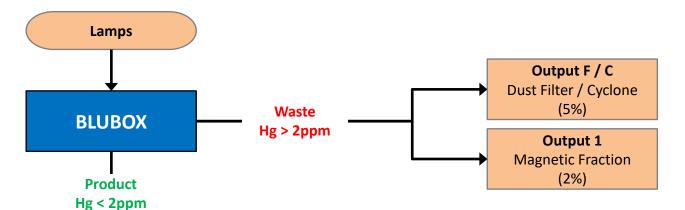


The BLUBOX treat:

- ✓ Straight fluorescent tubes.
- ✓ Special forms and compact lamps.
- ✓ And LED Lamps!
- ✓ Throughput 500 kg/h or
 - 2'500 tubes/h



Step One



Depollution and Hazardous Separation

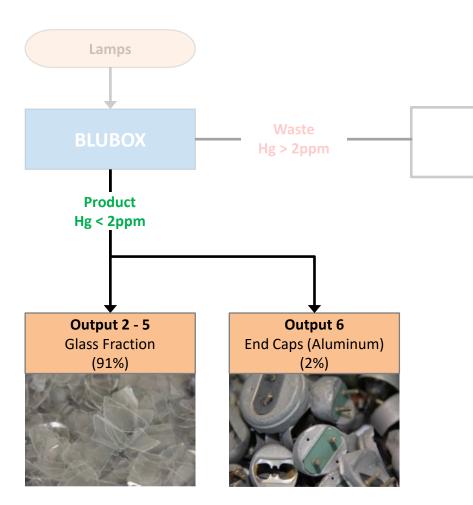
- The lamps are crushed inside the BLUBOX.
- Mercury vapor and dust are collected and absorbed by the air treatment system.
- Separation of the hazardous from the nonhazardous materials.



Step Two

Output F / C

Output 1
Magnetic Fraction



Sorting and Valorization

- The products are separated in a glass and a metal fraction.
- The glass fraction can be reused for the production new lamps or isolation material.
- The metal fractions goes to the metal recycling.

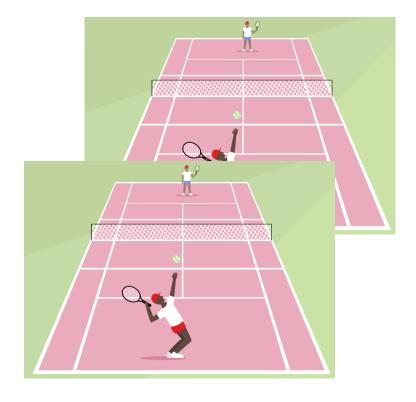
The space needed for the installation



The footprint for the installation are 2 tennis courts!

- One for the BLUBOX
- And one for the optical sorter

2 Tennis fields





We do more

Other materials can be recycled to, such as....



Mobile Phones and Tablets



Laptops



Hard Drives



Phones, Switches, etc.



Desktop Computers



Do not Forget Data Destruction





- "Secure your data even after the end of use!"
- ✓ The BLUBOX is equipped with a camera system to control the shredding room.
- ✓ This system can be used for monitoring and proof of the data destruction.
- ✓ The particle size of the output material can be adjusted to your needs.



For more information



Andreas Krebs
BLUBOX Trading AG
www.blubox.ch
andreas.krebs@blubox.ch

Phone: +41 62 785 10 03



